

Pinch Valve 7078

1/2" up to 2"

New generation of pinch valves with revised inner tube for demanding applications or food fluids.

- Compact design with rotatable actuator
- Unaffected by contaminated, granulated, viscous, doughy and aggressive media
- Usable for sanitary and aseptic applications because of hygienic sealing
- All components in contact with the fluid made of 1.4435
- Operating pressure up to 87 psi



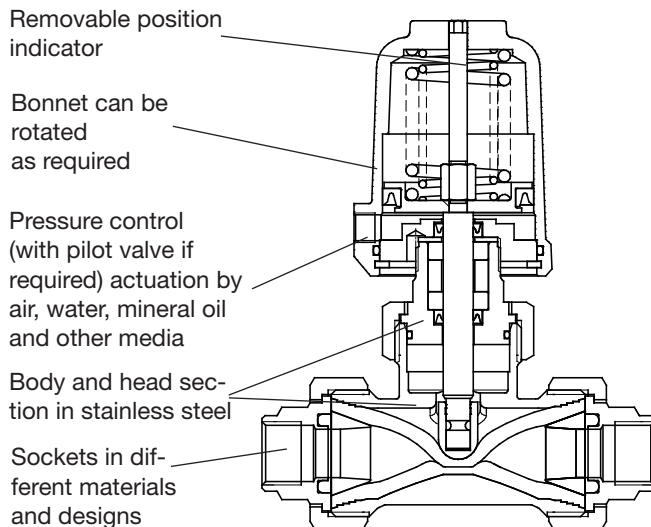
Nominal Sizes	1/2" up to 2"	
Connections	Pipe threads nach ISO 228-1	G 1/2" up to G 2",
	NPT-treats	
	Inner sticking socket PVC	
	Welding ends acc. to DIN or ISO Tri-Clamp-connector (inch)	
Body material	Stainless steel CF8M, no contact with the fluid	
Material in contact with the fluid	Stainless steel 316L (except cement socket PVC)	
Operating pressure	0 - 87 psi	
Media	Liquids, gases, suspensions, granulate or limestone	
Fluid Temperature	Tube material NBR (FDA):	14°F up to 176°F (short-duration, steam +266°F*)
	Tube material FKM:	14°F up to 266°F
	Tube material EPDM (FDA):	14°F up to 203°F (short-duration, steam +266°F*)
	Tube material Silikon:	-40°F up to +320°F
	Tube material SBR:	-22°F up to +176°F
Ambient temperature	+5°F bis +140°F (special versions from -40°F up to +212°F)	

*short-duration rise of temperature only when the valve is fully open

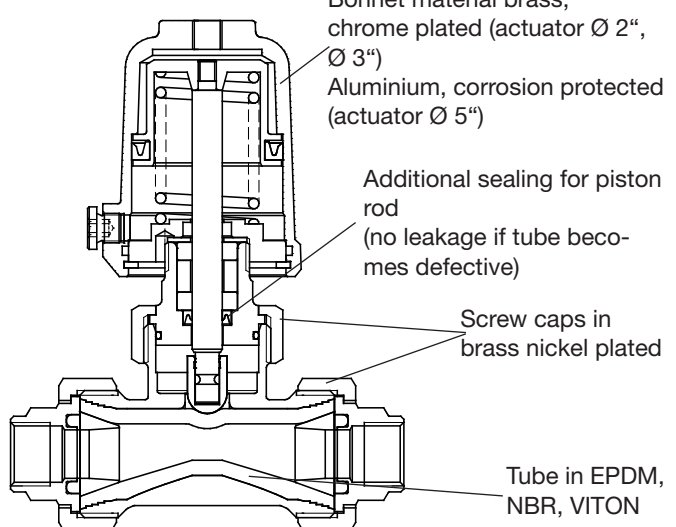
Options

- e.g.:
- digital position indicator Typ 2040
 - limit switches
 - inductive proximity switch
 - electrical switches
 - pneumatic switches
 - pilot valves
 - additional manual override
 - silicon free version

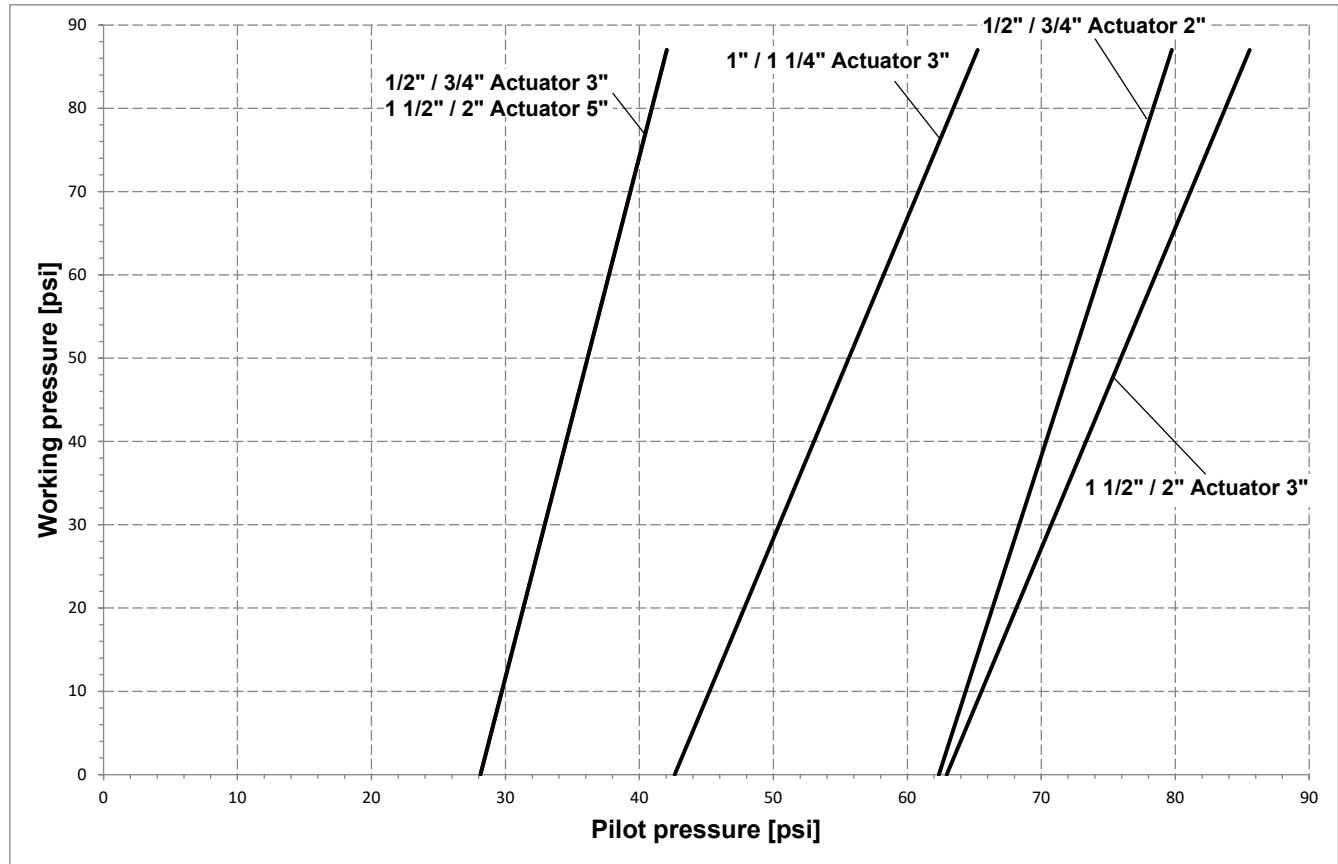
Normally closed



Normally open



Pinch valve normally open



For maximum tube life, use pilot pressure slightly above minimum indicated for the working pressure.

Pinch valve normally closed

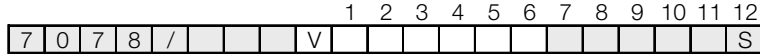
Size	Tube material	Max. working pressure (psi)	Pilot pressure (psi)	Actuator size inch	Springs	
1/2" / 3/4"	EPDM	43	64 - 145	2"	2	
	NBR					
	FKM					
	Silicone					
	SBR					
	1/2" / 3/4"	EPDM	87	81 - 145	2"	3
		NBR				
		FKM				
		SBR				
		SBR				
	1" / 1 1/4"	EPDM	87	51 - 145	3"	1
		NBR				
FKM						
Silicone						
SBR						
1" / 1 1/4"		EPDM	87	64 - 145	3"	2
		NBR				
		FKM				
		Silicone				
		SBR				
		SBR				
		SBR				

Size	Tube material	Max. working pressure (psi)	Pilot pressure (psi)	Actuator size inch	Springs	
1 1/2" / 2"	NBR	29	64 - 145	3"	2	
	FKM					
	Silicone					
	1 1/2" / 2"	NBR	43	81 - 145	3"	3
		FKM				
		Silicone				
		EPDM				
		NBR				
		FKM				
	1 1/2" / 2"	NBR	58	32 - 145	5"	2
		FKM				
		Silicone				
		EPDM				
		NBR				
		FKM				
1 1/2" / 2"	EPDM	72	45 - 145	5"	3	
	NBR					
	FKM					
	Silicone					
1 1/2" / 2"	NBR	87	45 - 145	5"	3	
	SBR					

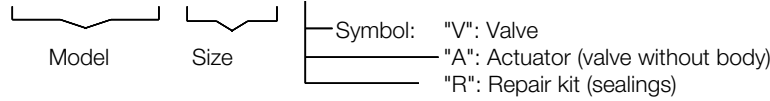
=Standard

minimum working pressure 8 psi

Ordering Number System



1 - 6 : Please quote all 6 sections.
 7 - 12: Quote only if required.



1. Design	2. Connection	3. Connecting parts	4. Tube material	5. Pilot function	6. Actuator
8 Pinch valve	0 Pipe thread acc. DIN 2999 / ISO 3 Inner sticking socket 5 NPT-thread with welding ends acc. DIN D with welding ends acc. ISO I with welding ends acc. ISO Z Tri-Clamp connection (inch)	- no specifications 2 Stainless steel 6 PVC	1 FKM (Viton) 2 EPDM 3 NBR 4 SBR 5 Silicone	- without 0 Spring closes 1 Spring opens 3 Double acting	0 Piston Ø2" 1 Piston Ø3" 2 Piston Ø5" 5 Manually actuated

7. Springs	8.	9.	10. Temperatur version	11. Accessories	12. Special versions
- Standard	- without significance	- without significance	- standard V Viton outer lip sealing (for higher ambient temperatures)	- No accessories 1 Electrical position indicator with one switch 2 Electrical position indicator with two switches 3 Manual emergency operation 4 Additional manual operation 5 Stroke limitation 6 Pilot valve 0,1", 230 V AC 7 Pilot valve 0,1", 24 V DC K Electr. position indicator compact M Position indicator with two ind. switch 10 - 36 V DC (PNP) P Position indicator with one ind. switch 10 - 36 V DC (PNP) T Position indicator compact, inductive 10 - 30 V DC (PNP)	B Digital position indicator 2040, bluetooth C Digital position indicator 2040 M Position indicator with cable bushing N Position indicator with plug connection S Special versions

Ordering example: 7078/025V836201- - - 3
 Pinch valve, size 1/4", inner sticking socket, PVC, EPDM-tube, N.C., actuator Ø 3", manual emergency override.

Selection of tube quality

Permissible media temperature

	EPDM	NBR	Viton	Silicon	SBR
T max °C	203	176	266	320	176
T min °C	-22	-4	14	-40	-22

Resistance*

	EPDM	NBR	VITON	Silicon	SBR
Wastewater	A	A	A	A	A
Ammonia (liquid)	A	B	C	C	B
Ammonia (gaseous)	A	B	C	C	B
Malic acid	B	A	A	B	B
Brake fluid	A	C	C	C	B
Benzine	C	B	A	C	B
Beer	A	A	A	A	C
Bleach liquor	A	C	A	C	C
Butter	B	A	A	B	C
Buttermilk	B	C	A	A	C
Chlorine	B	C	A	C	C
Saturated steam	A	C	B	B	C
Diesel	C	A	A	C	C
Peanut oil	C	A	A	A	C
Vinegar	A	B	B	A	C
Greases (from animals/ plants)	C	A	A	B	C
Fatty acids	C	B	A	B	C
Fish oil	B	A	A	A	C
Fruit juices	A	A	A	A	C
Milk of lime	B	B	B	C	A
Cocoa butter	C	C	A	C	C
Carbonic acid	A	A	A	B	C
Coconut oil	C	A	A	A	C
Air with solid particles	B	B	C	C	A
Corn oil	C	A	A	B	C
Margarine	C	A	A	B	C
Caustic soda	A	B	B	B	C
Nut oil	C	A	A	A	C
Rapeseed oil	A	B	A	C	C
Water with solid particles	B	B	C	C	A
Detergent	A	A	A	A	C
Citric acid	A	A	A	A	C

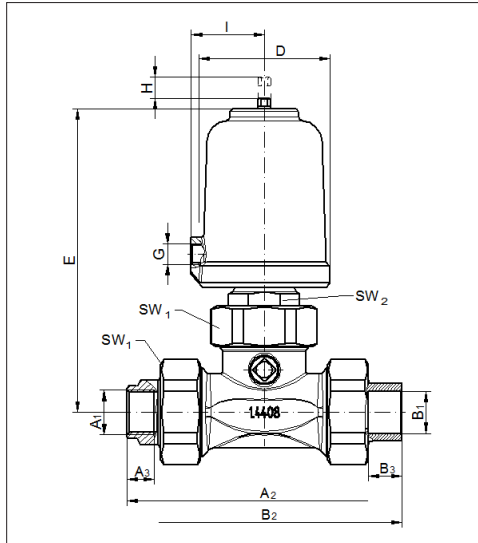
*In the case of information on resistance, this is only a recommendation, errors and omissions excepted (no liability accepted)

A: suitable / resistant B: conditionally suitable C: not suitable

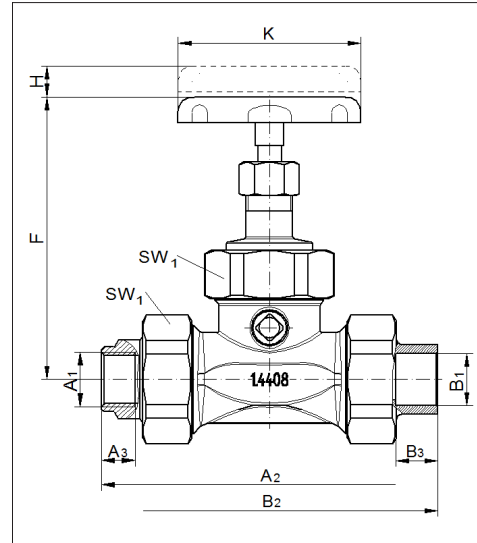
Approvals

	EPDM	NBR	Viton	Silicon	SBR
FDA	x	x		x	
BfR	x	x		x	
EG 1935/2004/CE		x		x	
USP cl. VI				x	
EN ISO 3861					x

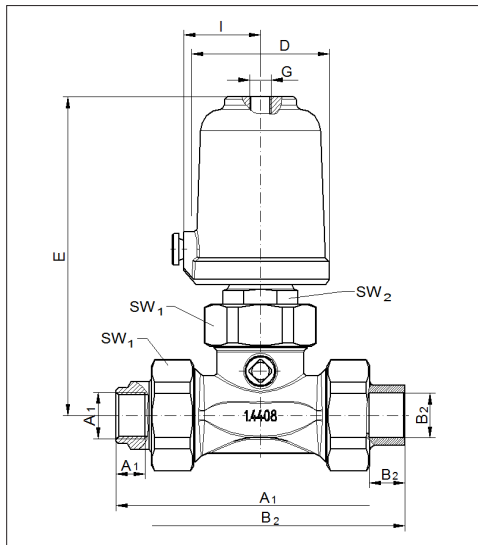
Dimensions and weights with threaded connection or inner sticking socket



Normally closed



Manually operated



Normally open

Size	Piston	Whitworth pipe thread			NPT-thread			Inner sticking socket PVC			D	E	G	I	SW1	SW2	H Stroke	Cvs-Value	Weight lbs
		A1	A2	A3	A1	A2	A3	B1	B2	B3									
1/2"	2"	Rp 1/2"	5.1	0.5	NPT 1/2"	5.2	0.6	0.8	5.1	0.6	2.4	5.7	G1/8"	1.4	1.8	1.1	0.6	14	3.7
1/2"	3"	Rp 1/2"	5.1	0.5	NPT 1/2"	5.2	0.6	0.8	5.1	0.6	3.9	7.2	G1/4"	2.2	1.8	1.1	0.6		8.2
3/4"	2"	Rp 3/4"	5.2	0.5	NPT 3/4"	5.2	0.6	1	5.4	0.7	2.4	5.7	G1/8"	1.4	1.8	1.1	0.6		4.4
3/4"	3"	Rp 3/4"	5.2	0.5	NPT 3/4"	5.2	0.2	1	5.4	0.7	3.9	7.2	G1/4"	2.2	1.8	1.1	0.6		8.8
1"	3"	Rp 1"	7.2	0.7	NPT 1"	7.2	0.7	1.3	7.5	0.9	3.9	8.5	G1/4"	2.2	2.6	1.2	0.9	28	11
1 1/4"	3"	Rp 1 1/4"	7.5	0.7	NPT 1 1/4"	7.6	0.7	1.6	7.9	1	3.9	8.5	G1/4"	2.2	2.6	1.2	0.9		11.7
1 1/2"	3"	Rp 1 1/2"	9.7	0.8	NPT 1 1/2"	9.7	0.7	2	10.1	1.2	3.9	10.2	G1/4"	2.2	3.5	1.2	1.3		97
1 1/2"	5"	Rp 1 1/2"	9.7	0.8	NPT 1 1/2"	9.7	0.7	2	10.1	1.2	5.7	11.2	G1/4"	3.1	3.5	1.2	1.3	21.2	
2"	3"	Rp 2"	9.7	0.9	NPT 2"	9.7	0.7	2.5	10.7	1.5	3.9	10.2	G1/4"	2.2	3.5	1.2	1.3	18.1	
2"	5"	Rp 2"	9.7	0.9	NPT 2"	9.7	0.7	2.5	10.7	1.5	5.7	11.2	G1/4"	3.1	3.5	1.2	1.3	21.8	

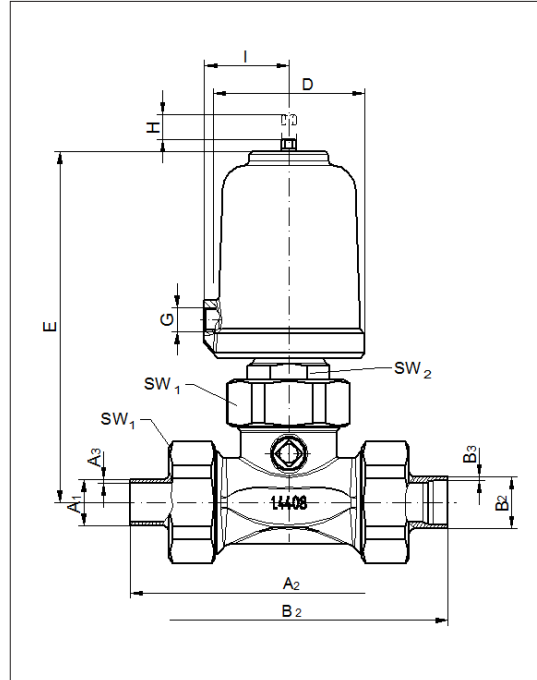
Dimensions in inch

Pinch Valve 7078

for sanitary applications



Dimensions and weights with welding ends



Normally closed

Size	Piston	Welding ends acc. to DIN			Welding ends acc. to ISO			D	E	G	I	SW1	SW2	Stroke	Cvs-value	Weight [lbs]
		A1	A2	A3	B1	B2	B3									
1/2"	2"	0.7	5.1	0.1	0.8	0.1	5.1	2.4	5.7	G1/8"	1.4	1.8	1.1	0.6	14	3.7
1/2"	3"	0.7	5.1	0.1	0.8	0.1	5.1	3.9	7.2	G1/4"	2.2	1.8	1.1	0.6		8.2
3/4"	2"	0.9	5.1	0.1	1.1	0.1	5.1	2.4	5.7	G1/8"	1.4	1.8	1.1	0.6		4.4
3/4"	3"	0.9	5.1	0.1	1.1	0.1	5.1	3.9	7.2	G1/4"	2.2	1.8	1.1	0.6	28	8.8
1"	3"	1.1	7.5	0.1	1.3	0.1	7.5	3.9	8.5	G1/4"	2.2	2.6	1.2	0.9		11
1 1/4"	3"	1.4	7.5	0.1	1.7	0.1	7.5	3.9	8.5	G1/4"	2.2	2.6	1.2	0.9	97	11.7
1 1/2"	3"	1.6	9.8	0.1	1.9	0.1	9.8	3.9	10.2	G1/4"	2.2	3.5	1.2	1.3		17.4
1 1/2"	5"	1.6	9.8	0.1	1.9	0.1	9.8	5.7	11.2	G1/4"	3.1	3.5	1.2	1.3		21.2
2"	3"	2.1	9.8	0.1	2.4	0.1	9.8	3.9	10.2	G1/4"	2.2	3.5	1.2	1.3		18.1
2"	5"	2.1	9.8	0.1	2.4	0.1	9.8	5.7	11.2	G1/4"	3.1	3.5	1.2	1.3		21.8

Dimensions in inch

Text and pictures are not binding. We reserve the right to alter the equipment.